## clinkaFILL lightweight expanded clay aggregate

Product name	clinkaFILL 10-20 coated			
Property	test method	Declared value		
		I	limits <sup>1</sup> Ty	pical value
Reaction to fire	BS EN 13055-1	E	Euroclass A1 (without testing)2	
Water suction height	BS EN 1097-10			<b>75</b> mm
Release of dangerous substance	ces			NPD
Thermal conductivity	BS EN 14063-1			<b>0,085</b> W/mF
Aggregate size	BS EN 933-1	_		<b>08 - 20</b> mm
Aggregate size distribution	BS EN 933-1 Dry	Mesh size (mm)	Passing (%)	
	sieving	31.5	100-100	100 %
		20	96-100	<b>99</b> %
		16	70-95	<b>84</b> %
		14	50-85	<b>68</b> %
		12.5	35-75	<b>55</b> %
		10	3-35	17 %
		8	0-10	3 %
		0.25	0-2	1 %
		- 0.063	0-1	0 %
Loose bulk density	BS EN 1097-3	( Limits ±15% )	185-245 kg/m3	215 kg/m3
Crushing resistance	BS EN 13055-1	r	nin.0.59 N/mm <sup>2</sup>	0.84 N/mm

 $^1$  90 % tolerance interval with a confidence level of 90 % according to ISO 12491 unless otherwise stated

 $^2$  Baked at  $1200^\circ\,\text{C}$  clinka FILL is practically indestructible by fire

clinkaFILL does not contain organic materials or byproducts; it does not rot or deteriorate in time, even under extreme temperature or humidity conditions. It has a high resistance against acids and solvents. It does not breakdown when subjected to freeze-thaw cycles. clinkaFILL does not contain, nor release silica, fibrous substances, Radon gas or other harmful materials, even in the event of a fire. It is a natural and environmentally friendly product.

The manufacturing plant has quality management system acc. to DS/EN ISO 9001:2000; Environmental management system acc. to DS/EN ISO 14001:2004; and the energy management system acc. to DS 2403:2001



## **Ryan Strating**

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clinka: n. lightweight, insulating building products

