# PRODUCT SPECIFICATION SHEET

# **FORESCOLOR - EMBOSSED**



#### Description

FORESCOLOR - EMBOSSED MDF is a solid consistent colour, from the surface all the way through with four exciting embossed patterns allowing for a wide range visual design effects to be created. Can be clear coated for extra colour depth and durability.

## **Visual Features**

Using eco-friendly colour fast materials FORESCOLOR Embossed panels provide depth of colour and textures that enable interior spaces to be transformed.

Can be machined to create 3 dimensional effects, for limitless design imagination.

For premium colour and stability, use a polyurethane coating with a UV filter.

## **Applications**

- ✓ Shop Fitouts
- ✓ Exhibitions
- ☐ Bookshelves
- ✓ Furniture & Toys
- ✓ Art works
- ✓ Interior Use Only

# Advantages

Coloured Throughout: Coloured all the way through, even after machining, ease of repair, does not required edging

Presealed: Presealed embossed surface for improved stability

Non-Toxic: Friendly ultra low emissions, can be used for toys and internal furniture & linings

Tool Friendly: Ready machined with low abrasion and free-clearing cutting

Easy To Machine: Excellent bond strength, low fibre size and high machining strength provides sharper stronger edges

Ease of Coating: Easily coated to a satin or gloss finish to provide protection and protection

Factory Embossed Patterns: Several factory embossed patterns available

Moisture Resistant: Moisture resistance due to high content of melamine resin. Pre-sealed for extra resilance. Use with correct finishing.

# Certifications

Fully tested in accordance with KS F3200

E0 Class or better emission KS F 3200

FSC® Chain of Custody accredited

Meets NCC Group 3 with low smoke & flame spread

Certification

California Air Resources Board (CARB) approved

KS Mark KS F 3200 Fibreboard

# Availability

2,440 x 1,220 mm sheets. 9 & 18mm thicknesses. Several embossed patterned sheets available. Supplied individually or multi-sheet packs.

Contact Customer Service for information & availability.

# FSC

ISO 9001 manufacture California Air Resources Board (CARB) ATCM 93120 Phase 2 compliant

The mark of responsible forestry

1300 650 787 info@porta.com.au

www.porta.com.au



# PRODUCT SPECIFICATION SHEET

# **FORESCOLOR - EMBOSSED**

## **Technical Description**

FORESCOLOR is a solid wood based panel board which is E0 rated is composed of wood, resin, wax and natural organic dyes.

#### Specification

FORESCOLOR solid wood based panel board which is composed of wood, resin, wax, natural colours, exhibiting extremely low E0 levels of formaldehyde emission and contains no toxic materials.

# Other Applications

Hotel & Restaurant Interior, Commercial & Office Fit Out, Healthcare, Education, Internal Door & Window Mouldings, Furniture, Interior Decoration, Decorative Acoustic Linings, Kitchen\* & Bathroom\*, Wall Panel Interior, Exhibition booths, Stage, Signs, Toys & Furniture.

#### **Technical Information**

9mm	18mm
± 0.4	± 0.5
± 3.0	± 3.0
760	720
12	8
0.8	0.7
	± 0.4 ± 3.0 760

Hardness (Janka) kN	TBA	TBA
Bending Strength N/mm	35	35
Modulus of Elasticity Nmm	>3,000	>3,000
Formaldehyde Emission E0	<0.5	<0.5
Toxicity <sup>1</sup>	Pass	Pass

Notes: Specifications in accordance with KS F 3200 Fibreboard

(1) EN 71-3:2013 Migration of certain elements, EN71-9:2013 Organic chemical compounds & ISO 8124:2009 Safety of toys

# Fire Rating Information

Tested in accordance with AS 3837-1998 Group 3 rating

Tested in accordance with AS 1530.3-1999 Ignitability Index: 14, Heat Evolved Index: 1, Spread of Flame: 0, Smoke Developed Index: 3

# Installation

May be coated with water or solvent based polyurethane coatings. Refer to you coating supplier.

Cut and machine using similar procedures as a MDF material. Refer to your fabricator for processing.

It is recommended to use EVA adhesive for Cold Press and UF resin+PVAc for Hot press applications.

#### Storage and Handling

Store in a dry, sheltered area. Cover with Vinyl packaging. Protect from rain or direct sunlight.

Store compact sheets flat, do not stand the sheets against a wall vertically.

When storing make sure there are no cavities between sheets.

Move sheets gently to avoid damage especially if using a forklift or suction lift.

1300 650 787 info@porta.com.au

www.porta.com.au

Every effort has been made to ensure the quality of this information yet is of a general nature. Seek professional advise for specific applications.